

POSI+ CANOPEN USER MANUAL



ABSOLUTE ROTARY ENCODER WITH CAN-BUS INTERFACE POSI+ RANGE USER MANUAL

POSI+ CANOPEN USER MANUAL**CONTENTS**

| | |
|---|-----------|
| 1. Introduction | 3 |
| 1.1 Absolute rotary encoder | 3 |
| 1.2 CANopen technology | 3 |
| 1.3 CAN Communication Reference Model | 5 |
| 1.4 Definitions | 6 |
| 1.5 Troubleshooting | 7 |
| 2. Device Configuration | 8 |
| 2.1. CANopen Data Transmission | 8 |
| Data Transmission - COB-ID | |
| 2.2. Service data communication | 9 |
| Request for parameter – Parameter to the encoder - Index / Sub-index - SDO examples: Request of a value by the master from the slave Writing of a value by the master into the slave | |
| 2.3 Process data communication | 11 |
| Synchronous- Cyclical (asynchronous) - Response to an RTR message -Transmission of the current position | |
| 3. Operational mode | 12 |
| Init - Pre-operational mode - Operational mode - Stopped mode - Reset of the absolute rotary encoder | |
| 4.Communication objects 1000h to 1FFFh (DS 301) | 14 |
| Object 1010h: Store parameters Object 1011h: Restore Default parameters Object 1800h: 1st Transmit PDO communication Parameter Transmission mode COB-ID Structure Inhibit Time (Sub-index 3) Event Timer (Sub-index 5) Object 1801h: 2nd Transmit PDO communication Parameter | |
| 5. Manufacturer-specific Objects 2000h to 5FFFh | 20 |
| Object 2002h: Speed Object 2005h: PDO type Object 2100h: Transmission Rate Object 2101h: Node Number | |
| 6. Encoder-specific objects 6000h to 9FFFh (DS 406) | 22 |
| Object 6000h: Operating Parameters Object 6001h: Measuring Units per revolution Object 6002h: Total measuring range in measuring units Object 6003h: Preset Value Object 6004h: Position Value Object 6200h: Cyclic Timer Object 6500h: Operating Status Object 6501h: Singleturn Resolution (Rotary) Object 6502h: Number of Distinguishable Revolutions Object 6503h: Alarms Object 6504h: Supported Alarms Object 6505h: Warnings Object 6506h: Supported Warnings Object 6507h: Profile and Software Version Object 650Ah: Module identification Object 650Bh: Serial Number | |
| Appendix: Compatibility with with the old encoders SHM5/SHU9/CHU9/MHM5 | 31 |

POSI+ CANOPEN USER MANUAL

1. Introduction

This manual describes the implementing and configuration of an absolute rotary encoder with CANopen interface. The device fulfills the requirements of a CANopen device regarding the device specification DS406 of the CANopen user group.

1.1 Absolute rotary encoder

The basic principle of an absolute rotary encoder is the optical sampling of a transparent code disc which is fixed with the driving shaft.

The absolute rotary encoder has a maximum resolution of 8192 steps per revolution (13 Bit). The Multi-Turn version can detect up to 65536 revolutions (16Bit). Therefore the largest resulting resolution is 29 Bit = $2^{29} = 536.870.912$ steps. The standard Single-Turn version has 13 Bit, the standard Multi-Turn version 29 Bit.

Open functions. The following modes can be programmed and enabled or disabled:

- RTR Message (Polled mode)
- Cyclic Mode
- Sync Mode

The protocol supports the programming of the following additional functions:

- Code sequence (Complement)
- Resolution per revolution
- Total revolutions
- Preset value
- Two limit switches
- Baudrate
- Node number

The general use of absolute rotary encoders with CAN-Bus interface using the CAN Open protocol is guaranteed.

1.2 CANopen technology

CAN stands for Controller Area Network and was developed by the company Bosch for applications within the automobile area. In the meantime CAN has become increasingly used for industrial applications. CAN is a multi-masterable system, i.e. all users can access the bus at any time as long as it is free. CAN doesn't operate with addresses but with message identifiers. Access to the bus is performed according to the CSMA/CA principle (carrier sense multiple access with collision avoidance), i.e. each user listens if the bus is free, and if so, is allowed to send messages. If two users attempt to access the bus simultaneously, the one with the highest priority (lowest identifier) receives the permission to send. Users with lower priority interrupt their data transfer and will access the bus when it is free again. Messages can be received by every participant. Controlled by an acceptance filter the participant accepts only messages that are intended for it.

POSI+ CANOPEN USER MANUAL

CANopen

| | |
|--------------------------|---|
| Transmission Technology: | Two-core cable |
| Baud rates: | 10 kBaud up to 1 MBaud |
| Participants: | maximum 127 |
| Cable Length: | 30 m for 1 MBaud 1000 m for 20 kBaud |

The data communication is done via message telegrams. In general, telegrams can be split in a COB-Identifier and up to 8 following bytes. The COB-Identifier, which determines the priority of the message, is made from the function code and the node number.

The node number is uniquely assigned to each user. The function code varies according to the type of message transmitted:

- Administrative messages (LMT, NMT)
- Service data objects (SDOs)
- Process data Objects (PDOs)
- pre-defined messages (synchronization, emergency messages)

PDOs (Process Data Objects) are needed for real time data exchange. Since this messages possess a high priority, the function code and therefore the identifier are low. SDOs (service data objects) are necessary for the bus node configuration (e.g. transfer of device parameters). Because these message telegrams are transferred acyclicly (usually only while powering up the network), the priority is low.

BEI IDEACOD rotary encoders with CANopen interface support all CANopen functions. The following operating modes can be programmed:

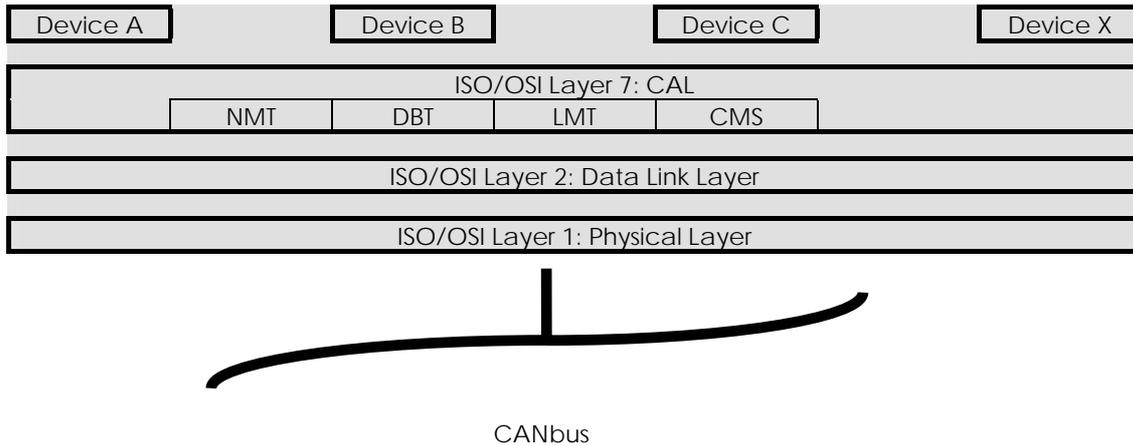
- Response to a RTR message (Polled mode):
The position value is only given upon request
- Cyclic Mode:
The position value is written cyclically (interval adjustable) to the bus
- Sync mode:
After receiving a sync message by the host, the encoder answers with the current process value. If a node is not required to answer after each sync message, a parameter sync counter can be programmed to skip a certain number of sync messages before answering again

Further functions (direction of rotation, resolution, etc..) can be parameterized. BEI IDEACOD rotary encoders correspond with the class 2 profile for encoder (DS 301 V4.0.2, DS 406 V3.1), whereby the characteristics of rotary encoders with CANopen interface are defined. For configuration and parameterization various software tools are available from different providers. With the help of the provided EDS file (electronic datasheet) simple line-up and programming are possible.

POSI+ CANOPEN USER MANUAL

1.3 CAN Communication Reference Model

The communication concept can be described similar to the ISO-OSI Reference Model:



The communication model* supports synchronous and asynchronous messages. With respect to the functionality four different message objects are provided:

- Administrational Messages (LMT, NMT)
- Service Data Messages (SDO)
- Process Data Messages (PDO)
- Pre-defined Messages (Synchronisation and Emergency Messages)

Further information is available at:

CAN in Automation (CiA) International Users and Manufacturers Group e.V.
Am Weichselgarten 26
D-91058 Erlangen

- (*) Reference: CAN Application Layer for Industrial Applications
CiA Draft Standard 201 ... 207, Version 1.1
CAL-based Communication Profile for Industrial Systems
CiA Draft Standard 301

POSI+ CANOPEN USER MANUAL

1.4 Definitions

| | |
|---------------|---|
| CAN | Controller Area Network |
| CAL | CAN Application Layer |
| CMS | CAN Message Specification. One of the service elements of the application layer in the CAN Reference Model. |
| COB | Communication Object. (CAN message) A unit of transportation in a CAN Network. Data must be sent across a Network inside a COB. |
| COB-ID | COB-Identfier. Identifies a COB uniquely in a Network. The identifier determines the priority of that COB. |
| LMT | Layer Management. One of the service elements of the application layer in the CAN Reference Model. It serves to configure parameters of each layer in the CAN Reference Model. |
| NMT | Network Management. One of the service elements of the application layer in the CAN Reference Model. It performs initialisation, configuration and error handling in a CAN network. |
| SDO | Service Data Object. A data object with low priority to configure a CAN node. |
| PDO | Process Data Object. A data object with high priority to transmit data in synchronous and asynchronous modes. |

Additionally, following abbreviations are used in the manual:

| | |
|------------|---|
| APV | Absolute Position Value |
| CW | Clockwise. Turning direction as seen on shaft. |
| CCW | Counterclockwise. Turning direction as seen on shaft. |
| FC | Function code. It determines the kind of message, which is sent across the CAN network. |
| NN | Node number. It determines uniquely the CAN device. |
| PV | Preset value |
| PCV | Process value |

POSI+ CANOPEN USER MANUAL

1.5 Troubleshooting

Malfunction of the position value during transmission

Problem:

During the transmission of the position value occasional malfunctions occurs.

Possible solution:

Check, if the last bus node has switched on the terminal resistor.

Too much ERROR-Frames

Problem:

The bus load is too high in case of too much error frames.

Possible solution:

Check if all bus node has the same baudrate. If one node has another baudrate error frames are produced automatically.

Installation hints

Both the cable shielding and the metal housings of encoders and subsequent electronics have a shielding function. The housing must have the same potential and be connected to the main signal ground over the machine chassis or by means of a separate potential compensating line. Potential compensating lines should have a minimum cross section of 6 mm².

Do not lay signal cable in the direct vicinity of interference sources (air clearance > 100 mm (4 in.).

A minimum spacing of 200 mm (8 in.) to inductors is usually required, for example in switch-mode power supplies.

Configure the signal lines for minimum length and avoid the use of intermediate terminals.

In metal cable ducts, sufficient decoupling of signal lines from interference signal transmitting cable can usually be achieved with a grounded partition.

POSI+ CANOPEN USER MANUAL

2. Device Configuration

2.1. CANopen Data Transmission

Data Transmission

Data is transmitted in a CANopen network in the form of messages. These messages basically consist of a COB-ID and 8 data bytes.

COB-ID The 11-bit COB-ID is made up as follows:

| | | | | | | | | | | | | | |
|---------------|---|---|---|-------------|---|---|---|---|---|---|--|------------------------|--|
| 10 | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 | | | |
| Function code | | | | Node number | | | | | | | | | |
| X | X | X | X | X | X | X | X | X | X | X | | X free, to be selected | |

The COB-ID only determines the message object. It consists of a function code, which identifies the message class and the node number, which is the absolute encoder address. The node number is fixed using the two rotary switches located on the base.

The following function codes are available (rx and tx as viewed by the master):

| Object | Function code (binary) | COB-ID result | Hex. | Priority class* |
|-----------|------------------------|---------------|---------|-----------------|
| NMT | 0000 | 0 | | 0 |
| SYNC | 0001 | 128 | 80 | 0 |
| Emergency | 0010 | 129-255 | 81-FF | 0,1 |
| PDO (tx) | 0011 | 385-511 | 181-1FF | 1,2 |
| PDO (rx) | 0100 | 513-639 | 201-27F | 2 |
| PDO (tx) | 0101 | 641-767 | 281-2FF | 2,3 |
| PDO (rx) | 0110 | 769-895 | 301-37F | 3,4 |
| SDO (tx) | 1011 | 1409-1535 | 581-5FF | 6 |
| SDO (rx) | 1100 | 1537-1663 | 601-67F | 6,7 |

* Priority: 0= maximum priority, 7=minimum priority

POSI+ CANOPEN USER MANUAL

2.2. Service data communication

The service data objects correspond to the standards of the CiA. It is possible to access an object via index and subindex. The data can be requested or where applicable written into the object.

| COB-ID | Command | Index | | Sub Index | Service Data (Parameters) | | | |
|--------|---------|--------------|--------------|-----------|---------------------------|--------|--------|--------------|
| 11 bit | Byte 0 | Byte 1 (LSB) | Byte 2 (MSB) | Byte 3 | Byte 4 (LSB) | Byte 5 | Byte 6 | Byte 7 (MSB) |

COB-ID

An SDO-**COB ID** is composed as follows:

Master -> Encoder : 600h + Node ID

Encoder -> Master : 580h + Node ID

Request for parameter

| Command | Function | Description |
|---------|-------------------|--------------------------------|
| 40h | Master -> Encoder | Request for parameter |
| 43h | Encoder -> Master | Response 4 bytes (unsigned 32) |
| 4Bh | Encoder -> Master | Response 2 bytes (unsigned 16) |
| 4Fh | Encoder -> Master | Response 1 byte (unsigned 8) |
| 80h | Encoder -> Master | Error |

Parameter to the encoder

| Command | Function | Description |
|---------|-------------------|-----------------------------|
| 23h | Master -> Encoder | Write 4 bytes (unsigned 32) |
| 2Bh | Master -> Encoder | Write 2 bytes (unsigned 16) |
| 2Fh | Master -> Encoder | Write 1 byte (unsigned 8) |
| 60h | Encoder -> Master | Parameter received |
| 80h | Encoder -> Master | Error |

POSI+ CANOPEN USER MANUAL

Index / Sub-index

Data is transmitted solely using objects referenced by index. The objects are simple or composed type. In this case, the index associated to the composed object will be subdivided into several sub-index. The number of sub-index is specified into subindex 0, it can be from 1 to 254. Each object is described into a object dictionary.

The organization of a standard object dictionary is shown in the following table:

| Index (hex) | Object |
|-------------|--|
| 0000 | Not used |
| 0001-001F | Static data types |
| 0020-003F | Complex data types |
| 0040-005F | Manufacturer specific data types |
| 0060-0FFF | Reserved |
| 1000-1FFF | Communication area (see Communication profile objects 1000h to 1FFFh (DS301)) |
| 2000-5FFF | Manufacturer specific area (see Manufacturer-specific Zone Objects 2000h to 5FFFh) |
| 6000-9FFF | Device profile specific area (see Hardware Profile objects 6000h to 9FFFh (DS406)) |
| A000-FFFF | Reserved |

SDO examples

Request of a value by the master from the slave

A frequent request will be a request for position Object 6004h

| COB-ID | Command | Index | | Sub Index | Service Data (Parameters) | | | |
|--------------|---------|-------|-----|-----------|---------------------------|---|---|---|
| | | 04h | 60h | | X | X | X | X |
| 600h+node ID | 40h | 04h | 60h | 00h | X | X | X | X |

Response by the slave to the request for a value

The position is 4 bytes long, the precise values can be found under object 6004h.

| COB-ID | Command | Index | | Sub Index | Service Data (Parameters) | | | |
|--------------|---------|-------|-----|-----------|---------------------------|------|------|------|
| | | 04h | 60h | | Pos0 | Pos1 | Pos2 | Pos3 |
| 580h+node ID | 43h | 04h | 60h | 00h | Pos0 | Pos1 | Pos2 | Pos3 |

Writing of a value by the master into the slave

Position setting can be performed with preset. Object 6003h

| COB-ID | Command | Index | | Sub Index | Service Data (Parameters) | | | |
|--------------|---------|-------|-----|-----------|---------------------------|------|------|------|
| | | 03h | 60h | | Pre0 | Pre1 | Pre2 | Pre3 |
| 600h+node ID | 22h | 03h | 60h | 00h | Pre0 | Pre1 | Pre2 | Pre3 |

Slave's response to the writing of a value

| COB-ID | Command | Index | | Sub Index | Service Data (Parameters) | | | |
|--------------|---------|-------|-----|-----------|---------------------------|---|---|---|
| | | 03h | 60h | | 0 | 0 | 0 | 0 |
| 580h+node ID | 60h | 03h | 60h | 00h | 0 | 0 | 0 | 0 |

POSI+ CANOPEN USER MANUAL

2.3. Process data communication

Process data objects are used for real time data exchange for process data :position. PDOs can be transmitted synchronously or cyclically (asynchronously). The encoder supports the PDO1 and the PDO2. Both PDOs supply the current position of the encoder and are defined in the objects 1800h,1801h, 1A00h, 1A01.

Synchronous

In order to transmit the process data synchronously, a value between 1 and F0h (=240) must be written into the object 1800h / 1801h Subindex 2. If the value is 3, the PDO is transmitted on every third sync telegram (if the value 1 is entered, transmission takes place on every sync telegram)
In synchronous operation, the PDO is requested by the master via the Sync telegram (COB-ID = 80h).

Cyclical (asynchronous)

If you wish the PDOs to be transmitted cyclically, the value FEh must be written into the object 1800h / 1801h Subindex 2. In addition, the cycle time in milliseconds must be entered in the same object subindex 5. The entered time is rounded off to 1 ms. If the value is stored for 0 ms, the PDOs are not transmitted. The function is switched off.

Response to an RTR message

by means of the remote frame = recessive RTR bit, precisely the message with the transferred identifier will be requested

Transmission of the current position

The process value is sent on the CAN network with the following message:

| COB-ID | Process value | | | |
|---------|----------------|-------------------|----------------------|----------------------|
| 11 bits | Byte 0 | Byte 1 | Byte 2 | Byte 3 |
| | 2^7 to 2^0 | 2^{15} to 2^8 | 2^{23} to 2^{16} | 2^{31} to 2^{24} |

The COB-ID contains the node number and the corresponding PDO(tx). By default, the sended process value use the COB-ID 0180h+Node-ID and, in response to the SYNC message, use the COB-ID 0280h+Node ID.

The PDO COB-ID are defined in the object 1800h/1801h subindex 1.

POSI+ CANOPEN USER MANUAL

3. Operational mode

Principle The absolute rotary encoder accesses the CAN network less one second after powerup in pre-operational mode.

Init

Following initialization, the encoder logs on to the CAN bus with a BootUp message. The encoder then goes automatically to the pre-operational mode status. The COB ID of the BootUp message is made up of 700h and the node ID.

| COB-ID | Byte 0 |
|--------------|--------|
| 700h+Node ID | 00 |

Pre-operational mode

In the pre-operational mode, SDOs can be read and written.

Operational mode

In the operational mode, the encoder transmits the requested PDOs. In addition, SDOs can be read and written.

Stopped mode

In the stopped mode, only NMT communication is possible. No SDO parameters can be read or set.

Reset of the absolute rotary encoder

If a node is not operating correctly, it is advisable to carry out a Reset.

| COB-ID | Command (Byte 0) | Node Number (Byte 1) | Description |
|--------|------------------|----------------------|-----------------------------------|
| 00h | 81h | 00h | NMT Reset Remote Node, all Node |
| 00h | 81h | 01h..7Fh | NMT Reset Remote Node node number |

After Reset, the absolute rotary encoder accesses the bus in pre-operational mode.

POSI+ CANOPEN USER MANUAL

Mode: Preoperational

To set a node to pre-operational mode, the master must send the following message:

| COB-ID | Command (Byte 0) | Node Number (Byte 1) | Description |
|--------|------------------|----------------------|--------------------------------|
| 00h | 80h | 00h | NMT Preoperational, all Node |
| 00h | 80h | 01h..7Fh | NMT Preoperational node number |

Mode: Start

For 1 or all the nodes to switch to operational mode, the master sends the following message:

| COB-ID | Command (Byte 0) | Node Number (Byte 1) | Description |
|--------|------------------|----------------------|-----------------------|
| 00h | 01h | 00h | NMT Start, all Node |
| 00h | 01h | 01h..7Fh | NMT Start node number |

Mode: STOP

For 1 or all the nodes to switch off operational mode, the master sends the following message:

| COB-ID | Command (Byte 0) | Node Number (Byte 1) | Description |
|--------|------------------|----------------------|----------------------|
| 00h | 02h | 00h | NMT Stop, all Node |
| 00h | 02h | 01h..7Fh | NMT Stop node number |

POSI+ CANOPEN USER MANUAL

4. Communication objects 1000h to 1FFFh (DS 301)

Introduction This section lists the objects relating to the communication. Each object, with all its technical characteristics, is described according to the CANopen standard.

EDS File : PHM5V102.EDS Standard Encoder, Device Name (1008h) = POSI+
 (EDS File : PHM5SFV102.EDS for the compatibility with old encoder SHM5,SHU9,MHM5
 Device Name = POSI+SF, not for new designs, objects description in Appendix)

Format:

U8 : Unsigned 8 bits

U16 : Unsigned 16 bits

U32 : Unsigned 32 bits

Access:

RO : Read Only

RW : Read Write

| Object SubIndex | Name | Format | Access | Default | Save | Description |
|-----------------|--------------------------|--------|--------|---|------|---|
| 1000 0 | DeviceType | U32 | RO | multiturn 00020196h monoturn 00010196h | | Encoder type: Bytes 0,1 0001:Monoturn 0002:Multiturn Profil Bytes 2,3: 0196h=406 |
| 1001 0 | ErrorRegister | U8 | RO | 00h | | Bit0 = Generic error Bit4 = Communication error |
| 1003 | pre-defined error field | | | | | Contains the last error |
| 1003 0 | Number of actual errors | U8 | RW | 00h | | Number of stored messages 0 or 1 Write 0 to reset the counter |
| 1003 1 | New, actual error | U32 | RO | ##### | | Last Error 1000h Generic error 8130h Life Guard error or Heartbeat error |
| 1005 0 | COB-ID SYNC Message | U32 | RW | 00000080h | Yes | COB ID of the sync object |
| 1008 0 | DeviceName | STR | CONST | POSI+ | | Name : POSI+ (standard) Name : POSI+ SF for compatibility with SHM5/MHM5 see Appendix |
| 100C 0 | GuardTime | U16 | RW | 0000h | Yes | Timer for nodeguarding |
| 100D 0 | LifeTimeFactor | U8 | RW | 00h | Yes | Multiplication of Guard time |
| 1010 | StoreParameters | | | | | Save parameters to encoder |
| 1010 0 | LargestSupportedSubindex | U8 | RO | 01h | | No. of save possibilities 1 |
| 1010 1 | SaveAllParameters | U32 | RW | 00000001h | | "evas" (0x65766173) to save |
| 1011 | RestoreDefaultParameters | | | | | Restore default parameters from the encoder |
| 1011 0 | LargestSupportedSubindex | U8 | RO | 01h | | No. of restore possibilities = 1 |

POSI+ CANOPEN USER MANUAL

| | | | | | | |
|-----------|--|-----|----|-----------|-----|--|
| 1011 1 | RestoreAllDefaultParameters | U32 | RW | 00000001h | | "daol" (0x64616F6C) to load |
| 1014 0 | COB-ID EMCY | U32 | RO | 00000081h | | COB ID of the emergency object 80h + Node ID |
| 1016 | Consumer Heartbeat Time | | | | | |
| 1016 0 | Number of entries | U8 | RO | 01h | | |
| 1016 1 | Consumer Heartbeat Time 1 | U32 | RW | 00000000h | Yes | Bit0..15 Consumer heartbeat in ms Bit16..23 Node-ID |
| 1017 0 | Producer HeartBeat Time | U16 | RW | 0000h | Yes | Producer heartbeat time in ms |
| 1018 | Identity Object | | | | | |
| 1018 0 | LargestSupportedSubindex | U8 | RO | 04h | | |
| 1018 1 | Vendor ID | U32 | RO | 00000184h | | Vendor no. issued by CiA |
| 1018 2 | Product code | U32 | RO | 354D4850h | | |
| 1018 3 | Revision number | U32 | RO | 00010000h | | Current revision number |
| 1018 4 | Serial number | U32 | RO | xxxxxxxh | | Unique consecutive serial number |
| 1200 | Server SDO Parameter 0 | | | | | |
| 1200 0 | Number of entries | U8 | RO | 02h | | |
| 1200 1 | COB-ID Client -> Server | U32 | RO | 00000601h | | 600h+Node ID |
| 1200 2 | COB-ID Server -> Client | U32 | RO | 00000581h | | 580h+Node ID |
| 1800 | Transmit PDO1 Communication Parameter | | | | | |
| 1800 0 | NrOfEntries | U8 | RO | 05h | | |
| 1800 1 | COB-ID | U32 | RW | 00000181h | Yes | PDO ID = 180h + node ID |
| 1800 2 | TransmissionType | U8 | RW | FEh | Yes | FEh=User defined, cyclical |
| 1800 3 | InhibitTime | U16 | RW | 0000h | Yes | minimum interval for PDO transmission multiple of 100µs. |
| 1800 5 | Event Timer | U16 | RW | 0000h | Yes | Cycle time in ms |
| 1801 | Transmit PDO2 Communication Parameter | | | | | |
| 1801 0 | NrOfEntries | U8 | RO | 05h | | |
| 1801 1 | COB-ID | U32 | RW | 00000281h | Yes | PDO ID = 280h + node ID |

POSI+ CANOPEN USER MANUAL

| | | | | | | |
|-----------|-----------------------|-----|----|-----------|-----|--|
| 1801 2 | TransmissionType | U8 | RW | 01h | Yes | 01h= synchronous operation |
| 1801 3 | InhibitTime | U16 | RW | 0000h | Yes | minimum interval for PDO transmission multiple of 100µs. |
| 1801 5 | Event Timer | U16 | RW | 0000h | Yes | Cycle time in ms |
| 1A00 | Transmit PDO1 Mapping | | | | | |
| 1A00 0 | NrOfEntries | U8 | RO | 01h | | |
| 1A00 1 | Mapped Object | U32 | RO | 60040020h | | mapping for the PDO1 the device is able to transmit b0..b7 : object length 20h = Unsigned32 b8..b15 : sub-index (00h) b16..b31 : Index (6004h) |
| 1A01 | Transmit PDO2 Mapping | | | | | |
| 1A01 0 | NrOfEntries | U8 | RO | 01h | | |
| 1A01 1 | Mapped Object | U32 | RO | 60040020h | | mapping for the PDO2 the device is able to transmit b0..b7 : object length 20h = Unsigned32 b8..b15 : sub-index (00h) b16..b31 : Index (6004h) |

Object 1010h: Store parameters

Description This object supports the saving of parameters in non volatile memory. In order to avoid storage of parameters by mistake, storage is only executed when the specific signature "save" is written to the Sub-Index

Characteristics The characteristics of this object are outlined in the following table:

| Sub-index | Description | Dtat type | Default value | Access |
|-----------|-----------------------|------------|---------------|--------|
| 0 | Number of sub-indexes | UNSIGNED8 | 1 | Ro |
| 1 | Store all parameters | UNSIGNED32 | - | rw |

Operation To save the parameters, the "save" character string (6576 6173h) must be written in the corresponding index:
 Information on storage functionality is read from a sub-index. The result obtained, 0000 0001h, indicates that the module saves parameters only when it receives the command to do so.

POSI+ CANOPEN USER MANUAL

Object 1011h: Restore Default parameters

Description This object is used to restore the encoder default parameters. In order to avoid the restoring of default parameters by mistake, restoring is only executed when the specific signature "load" (6461 6F6Ch) is written to the appropriate sub-index.

Characteristics The characteristics of this object are outlined in the following table:

| Sub-Index | Description | Data type | Default value | Access |
|-----------|--------------------------------|------------|---------------|--------|
| 0 | Number of sub-indexes | Unsigned8 | 1 | Ro |
| 1 | Restore all default parameters | Unsigned32 | - | rw |

Note: The restoration of parameters will only be taken into account after a power up or NMT Reset. After the power on or the NMT Reset, the transmission Rate and the node number are the default values

Operation To restore the parameters, the corresponding index must be written in the "load" character string (6461 6F6Ch):

| | Most significant word | | Least Significant word | |
|----------------------------|-----------------------|-----|------------------------|-----|
| ISO 8859 (ASCII) signature | d | a | o | l |
| Hex value | 64h | 61h | 6Fh | 6Ch |

Information on whether it is possible to restore the module's factory parameters is read from a sub-index. The result obtained, 00000001h, indicates that the factory parameters can only be restored when the module receives the command to do so.

Object 1800h: 1st Transmit PDO communication Parameter

Description This object contains the Transmit PDO communication parameter.

Characteristics The characteristics of this object are outlined in the following table:

| Sub-Index | Description | Data type | Default value | Access |
|-----------|-----------------------|------------|----------------|--------|
| 0 | Number of sub-indexes | Unsigned8 | 5 | ro |
| 1 | COB-ID | Unsigned32 | 180h + Node ID | rw |
| 2 | Transmission mode | Unsigned8 | FEh | rw |
| 3 | Inhibit time | Unsigned32 | 0 | rw |
| 4 | Not available | | | |
| 5 | Event timer | Unsigned32 | 0 | rw |

POSI+ CANOPEN USER MANUAL

Transmission mode

The PDO transmission mode can be configured as described in the table below.

| Transfer code | Transmission code | | | | | Notes |
|---------------|-------------------|--------|-------------|--------------|----------|--|
| | Cyclic | Acylic | Synchronous | Asynchronous | RTR only | |
| 0 | | x | x | | | Send PDO on first Sync message following an event |
| 1 to 240 | x | | x | | | Send PDO every n (n=0...240) Sync messages |
| 241 to 251 | Reserved | | | | | - |
| 252 | | | x | | x | Update data immediately after Remote request and send PDO on next SYNC message |
| 253 | | | | x | x | Update data and send PDO on Remote Request |
| 254 | | | | x | | Send PDO on manufacturer-event |
| 255 | | | | x | | Send PDO on encoder -event |

COB-ID Structure

The structure of a COB-ID for CAN2.0 is shown in the following table:

| Bit No. | Value | Meaning |
|------------|-------|------------------------------|
| 31 (MSB) | 0 | The PDO object exists |
| | 1 | The PDO object doesn't exist |
| 30 | 0 | RTR mechanism authorized |
| | 1 | RTR mechanism unauthorized |
| 29 | 0 | 11-bit ID (CAN 2.0A) |
| 28-11 | 0 | If bit 29 = 0 |
| 10-0 (LSB) | X | Bit 10-0 of the identifier |

Inhibit Time (Sub-index 3)

For "Transmit PDOs", the "inhibit time" for PDO transmissions can be entered in this 16 bit field. If data is changed, the PDO sender checks whether an "inhibit time" has expired since the last transmission. A new PDO transmission can only take place if the "inhibit time" has expired. The "inhibit time" is useful for asynchronous transmission (transmission mode 254, 255), to avoid overloads on the CAN bus. The "inhibit time" is a multiple of 100µs of object 1800sub03/1801sub03.

POSI+ CANOPEN USER MANUAL

Event Timer (Sub-index 5)

In mode 254/255, if a value > 0 is written in this 16-bit field, the TPDO is always sent after the "event timer" expires. The value written in 1800sub05 and 1801sub05 corresponds to the "event timer" in ms.

Object 1801h: 2nd Transmit PDO communication Parameter

Description This object contains the Transmit PDO communication parameter.

Characteristics The characteristics of this object are outlined in the following table:

| Sub-Index | Description | Data type | Default value | Access |
|-----------|-----------------------|------------|---------------|--------|
| 0 | Number of sub-indexes | UNSIGNED8 | 5 | Ro |
| 1 | COD-ID | UNSIGNED32 | 280h+node ID | Rw |
| 2 | Transmission mode | UNSIGNED8 | 1 | Rw |
| 3 | Inhibit time | UNSIGNED16 | 0 | Rw |
| 4 | Not available | | | |
| 5 | Event timer | UNSIGNED16 | 0 | Rw |

POSI+ CANOPEN USER MANUAL

5 Manufacturer-specific objects 2000h to 5FFFh

| Object SubIndex | Name | Format | Access | Default | Save | Description |
|-----------------|-------------------|--------|--------|---------|------------|--|
| 2002 0 | Speed | I16 | RO | | No | Speed of the encoder shaft Number of physical impulses with a time period of 5 ms |
| 2005 | PDO-Type | U8 | RW | 00h | Yes (1.02) | Types for PDO1 and PDO2 Bit 3..0 = PDO1 Bit 7..4=PDO 2 0 (Default):Byte 0 .. Byte3 of PDO = Value of position 2 (Type 2):Byte 0 .. Byte3 of PDO = Value of position Byte 4 .. 5 of PDO = Speed Byte 6 .. 7 of PDO = 0x00 0x00 |
| 2100 0 | Transmission Rate | U8 | RW | 01h | Yes | After setting the baud rate, the EEPROM must be saved and reinitialized 0=10 kBit/s 1=20 kBit/s (default) 2=50 kBit/s 3=100 kBit/s 4=125 kBit/s 5=250 kBit/s 6=500 kBit/s 7=800 kBit/s 8=1000 kBit/s |
| 2101 0 | Node Number | U8 | RW | 01h | Yes | Node number 1..127 possible After setting the baud rate, the EEPROM must be saved and reinitialized. |

Object 2002h: Speed

Only for standard encoder with software version >=1.01 : DeviceName (1008h) = « POSI+ » , Software Version (6507h) >= 0x0101

| CMS | Index | Default value | Value range | Data length |
|-----|-------|---------------|-------------|-------------|
| SDO | 2002h | | | Signed 16 |

Description To measure the rotational speed of the encoder shaft, the difference between two physical (unscaled) values of position with a time period of 5 ms is calculated. The difference between the two values will be read out as a signed 16 bits value (positive value = clockwise direction of rotation).

The output of the speed by means of PDO is made possible by setting the desired PDOs to type 2 (see object 2005h).

Object 2005h: PDO Type

Only for standard encoder with software version >=1.01 : DeviceName (1008h) = « POSI+ » , Software Version (6507h) >= 0x0101

| CMS | Index | Default value | Value range | Data length |
|-----|-------|---------------|-------------|-------------|
| SDO | 2005h | 00h | | Unsigned 8 |

This object helps to determine the types for PDO1 and PDO2.

POSI+ CANOPEN USER MANUAL

The COB ID and the transfer type for the PDOs is determined in the objects 1800h and 1802h.

With the software version = 1.01, this value cannot be stored in the EEPROM and has to be transferred again after each activation (Reset or Power-On).

With the software version >=1.02, this value can be stored in the EEPROM.

| Data | Bit 7 .. 4 = PDO2 | Bit 3 .. 0 = PDO1 |
|------|-------------------|-------------------|
| 00h | Default | Default |
| 02h | Default | Type2 |
| 20h | Type2 | Default |
| 22h | Type2 | Type2 |

Standard: PDO1 and PDO2 set to type Default (00h)

| COB-ID | Process data (PDO) | | | | | | | | |
|---------|--------------------|-------------------|--------|--------|--------|--------|---------|--------|--------|
| | 11 bit | Byte 0 | Byte 1 | Byte 2 | Byte 3 | Byte 4 | Byte 5 | Byte 6 | Byte 7 |
| Default | | Value of position | | | | | | | |
| Type 2 | | Value of position | | | | Speed | 00h 00h | | |

Object 2100h: Transmission Rate

Only for standard encoder : DeviceName (1008h) = « POSI+ »

Description This object contains the baud rate, see table above for the values.

Default = 20kbit/s

Object 2101h: Node Number

Only for standard encoder : DeviceName (1008h) = « POSI+ »

Description This object contains the Node Number.

Default = 1

Note: After setting the baud rate or the node number, the parameters must be saved in the EEPROM with "StoreParameters" (Object 1010h) and the new values are set valid after the device is reset (NMT reset node) or power cycled.

POSI+ CANOPEN USER MANUAL

6. Encoder-specific objects 6000h to 9FFFh (DS 406)

Introduction This section lists the encoder-specific objects. Each object, with all its technical characteristics, is described according to the CANopen standard.

| Object SubIndex | Name | Format | Access | Default | Save | Description |
|-----------------|--------------------------------|--------|--------|---|------|--|
| 6000 0 | Operating Parameters | U16 | RW | 0004h | Yes | Bit0 = Position increasing 0 CW 1 CCW Bit2 = 0 Scaling function disabled 1 Scaling function enabled |
| 6001 0 | Measuring Units per Revolution | U32 | RW | 00002000h | Yes | Resolution in steps / revolution: 13 bits |
| 6002 0 | Total Measuring Range | U32 | RW | Multi: 20000000h Mono: 00002000h | Yes | Overall measuring range in increments 29Bit = multiturn 13Bit = singleturn |
| 6003 0 | Preset Value | U32 | RW | 00000000h | Yes | Preset in increments |
| 6004 0 | Position Value | U32 | RO | 00000ECBh | | Position value |
| 6200 0 | Cyclic timer | U16 | RW | 0000h | Yes | In ms, identical object 1800h, subindex 5 |
| 6300 | Cam state register | | | | | |
| 6300 0 | NrOfAvailableChannel | U8 | RO | 01h | | only CAM1 |
| 6300 1 | Cam state channel 1 | U8 | RO | 00h | | status bit of the cam in a cam channel Bit0 = CAM1 0 = CAM inactive 1 = CAM active |
| 6301 | Cam enable | | | | | |
| 6301 0 | NrOfAvailableChannel | U8 | RO | 01h | | only CAM1 |
| 6301 1 | Cam enable channel 1 | U8 | RW | 00h | Yes | Bit0 = CAM1 0 = cam disable 1 = cam state calculated by the device |
| 6302 | Cam polarity | | | | | |
| 6302 0 | NrOfAvailableChannel | U8 | RO | 01h | | |
| 6302 1 | Cam polarity channel 1 | U8 | RW | 00h | Yes | Bit0 = CAM1 0 = cam state not inverted 1 = cam state not inverted |
| 6310 | Cam1 low limit | | | | | |

POSI+ CANOPEN USER MANUAL

| | | | | | | |
|-----------|---------------------------------|-------|----|--------------------------------------|-----|---|
| 6310 0 | NrOfAvailableChannel | U8 | RO | 01h | | only CAM1 |
| 6310 1 | Cam1 low limit channel 1 | U32 | RW | 00000000h | Yes | switch point for the lower limit setting for CAM1 |
| 6320 | Cam1 high limit | | | | | |
| 6320 0 | NrOfAvailableChannel | U8 | RO | 01h | | only CAM1 |
| 6320 1 | Cam1 high limit channel 1 | U32 | RW | 00000000h | Yes | switch point for the higher limit setting for CAM1 |
| 6500 0 | Operating Status | U16 | RO | 0004h | | Bit0 = Position increasing 0 CW 1 CCW Bit2 = 0 Scaling function disabled 1 Scaling function enabled |
| 6501 0 | Single Turn Resolution | U32 | RO | 00002000h | | Max. Resolution in steps / revolution: 13 bits |
| 6502 0 | Number of Revolutions | U16 | RO | Multi FFFFh Mono 0001h | | Number of distinguishable revolutions Multiturn = FFFFh Monoturn = 1 |
| 6503 0 | Alarms | U16 | RO | 0000h | | Alarms |
| 6504 0 | Supported Alarms | U16 | RO | 0000h | | Supported Alarms |
| 6505 0 | Warnings | U16 | RO | 0000h | | Warnings |
| 6506 0 | Supported Warnings | U16 | RO | 0000h | | Supported Warnings |
| 6507 0 | Profile & Software Version | U32 | RO | 01020301h | | Byte 0,1: Profile version = 3.1 = 0301h Byte 2,3: Software version = 1.02 = 0102h |
| 6508 0 | Operating Time | U32 | RO | FFFFFFFFh | | not used |
| 6509 0 | Calculated Offset Value | INT32 | RO | | | Offset calculated from preset 6003h |
| 650A | Module Identification | | | | | |
| 650A 0 | NrOfEntries | U8 | RO | 03h | | |
| 650A 1 | manufacturer_offset_value | U32 | RO | 00000000h | | Manufacturer offset value |
| 650A 2 | Manufacturer_Min_Position_Value | U32 | RO | 00000000h | | Minimum position value |
| 650A 3 | Manufacturer_Max_Position_Value | U32 | RO | Multi: 1FFFFFFFFh Mono: 00001FFFh | | Maximum position value |
| 650B 0 | Serial Number | U32 | RO | | | Linked with serial number object 1018-4 |

POSI+ CANOPEN USER MANUAL

Object 6000h: Operating Parameters

Presentation The code sequence (Complement) can be selected as the operating parameter.

| CMS | Index | Default value | Value range | Data length |
|-----|-------|---------------|-------------|-------------|
| SDO | 6000h | 0h | 0h-FFFFh | Unsigned 16 |

| Bit | Function | Bit = 0 | Bit = 1 |
|-----|----------------------------------|----------|---------|
| 0 | Code Sequence | CW | CCW |
| 1 | Commissioning Diagnostic control | Not used | |
| 2 | Scaling function control | Disabled | Enabled |
| 3 | Measuring direction | Not used | |

CODE SEQUENCE: The code sequence defines whether increasing or decreasing position values are output when the encoder shaft rotates clockwise or counterclockwise as seen on the shaft.

SCALING FUNCTION CONTROL: With the scaling function the encoder numerical value is converted in software to change the physical resolution of the encoder.

The measuring units per revolution object (6001h) and total measuring range in measuring units object (6002h) are the scaling parameters. The scaling function bit is set in the operating parameters. **If the scaling function bit is set to zero, the scaling function is disabled.**

Object 6001h: Measuring Units per revolution

Presentation The Measuring Units per revolution parameter is used to program the required number of steps per revolution. Choose a value between 2 and 8192:

| CMS | Index | Default value | Value range | Data length |
|-----|-------|---------------|-------------|-------------|
| SDO | 6001h | - | 0h – 2000h | Unsigned 16 |

Object 6002h: Total measuring range in measuring units

Presentation This parameter is used to program the required number of measuring units from the global measuring range. This value must not exceed that of the total resolution of the absolute rotary encoder

| CMS | Index | Default value | Value range | Data length |
|-----|-------|---------------|----------------|-------------|
| SDO | 6002h | 2000 0000h | 2 - 2000 0000h | Unsigned 32 |

Total measuring range (total resolution) = Number of revolutions x · Measuring Units per resolution

POSI+ CANOPEN USER MANUAL

Object 6003h: Preset Value

Presentation The preset value is the required position value to be reached at a certain physical location of the axis. The position value is fixed as being the process value required by the presetting of the parameters.

To avoid execution time errors, the preset value must not exceed the total measuring range (total resolution) -1 of the parameters.

| CMS | Index | Default value | Value range | Data length |
|-----|-------|---------------|--------------------------|-------------|
| SDO | 6003h | - | 0 – (total resolution-1) | Unsigned 32 |

Object 6004h: Position Value

Description This object is used to define the position of the encoder.

| CMS | Index | Default value | Value range | Data length |
|-----|-------|---------------|--------------------------|-------------|
| SDO | 6004h | - | 0 – (total resolution-1) | Unsigned 32 |

Object 6200h: Cyclic Timer

Cyclic mode The absolute rotary encoder transmits the current process value cyclically – without being polled by the host. The cycle time can be programmed in milliseconds for values between 1 ms and 65535 ms. (For example: 64h = 100 ms).

| CMS | Index | Default value | Value Range | Data length |
|-----|-------|---------------|-------------|-------------|
| SDO | 6200h | 0h | 0h – FFFFh | Unsigned 16 |

This parameter is identical "Event Timer" of the transmit PDO1 Index 1800h, Sub Index 05h.

See description of the object "Transmit PDO1" (1800h) for the use of the cyclic timer.

If the value is 0, the cyclic timer is disabled and the position is never sent.

Note: After setting the encoder parameters, they must be saved in the EEPROM with "StoreParameters" (Object 1010h). If the encoder parameters are not saved, the configuration will be lost at the next power up.

POSI+ CANOPEN USER MANUAL

Object 6500h: Operating Status

Description This object contains the operating status of the encoder. It provides information on the encoder internal parameters.

Values The values of this object are outlined in the following table:

| Bit | Function | Value = 0 | Value = 1 |
|--------|----------------------------------|---------------|-----------|
| 0 | Code sequence | CW | CCW |
| 1 | Commissioning Diagnostic Control | Not supported | Supported |
| 2 | Scaling function control | Disabled | Enabled |
| 3 | Measuring direction | Not used | |
| 4...11 | Reserved | | |
| 12 | Manufacturer specific alarm | Not used | |
| 13 | Manufacturer specific alarm | Not used | |
| 14 | Manufacturer specific alarm | Not used | |
| 15 | Manufacturer specific alarm | Not used | |

| CMS | Index | Sub Index | Default value | Value range | Data length | Access |
|-----|-------|-----------|---------------|-------------|-------------|--------|
| SDO | 6500h | 00h | - | - | Unsigned 16 | ro |

Object 6501h: Singleturn Resolution (Rotary)

Description This object indicates the number of steps per revolution according to the position of the encoder. The maximum encoder resolution is 8192.

| CMS | Index | Sub Index | Default value | Value range | Data length | Access |
|-----|-------|-----------|---------------|-------------|-------------|--------|
| SDO | 6501h | 00h | 2000h | - | Unsigned 32 | ro |

Object 6502h: Number of Distinguishable Revolutions

Description This object indicates the number of revolutions that the encoder can execute. The maximum number of revolutions of the encoder is 65536.

| CMS | Index | Sub Index | Default value | Value range | Data length | Access |
|-----|-------|-----------|---------------|-------------|-------------|--------|
| SDO | 6502h | 00h | FFFFh | - | Unsigned 16 | ro |

POSI+ CANOPEN USER MANUAL

Object 6503h: Alarms

Description This object contains the various alarm messages. An alarm will be displayed if a malfunction of the encoder cause a position error. The alarm bit remains enabled until the alarm is cleared and the encoder is able to provide a correct position value.

Values The values of this object are outlined in the following table:

| Bit | Function | Value = 0 | Value = 1 |
|--------|-----------------------------|---------------|-----------|
| 0 | Position error | No | Yes |
| 1 | Commissioning diagnostics | Not supported | Supported |
| 2...11 | Reserved | | |
| 12 | Manufacturer specific alarm | Disabled | Enabled |
| 13 | Manufacturer specific alarm | Disabled | Enabled |
| 14 | Manufacturer specific alarm | Disabled | Enabled |
| 15 | Manufacturer specific alarm | Disabled | Enabled |

Object 6504h: Supported Alarms

Description This object indicates the alarms supported by the encoder.

Values The values of this object are outlined in the following table:

| Bit | Function | Value = 0 | Value = 1 |
|--------|-----------------------------|-----------|-----------|
| 0 | Position error | No | Yes |
| 1 | Commissioning diagnostics | No | Yes |
| 2...11 | Reserved | | |
| 12 | Manufacturer specific alarm | No | Yes |
| 13 | Manufacturer specific alarm | No | Yes |
| 14 | Manufacturer specific alarm | No | Yes |
| 15 | Manufacturer specific alarm | No | Yes |

POSI+ CANOPEN USER MANUAL

Object 6505h: Warnings

Description This object indicates if the tolerances of certain encoder internal parameters have been exceeded

Values The values of this object are outlined in the following table:

| Bit | Function | Value = 0 | Value = 1 |
|--------|-------------------------------|-------------|-------------|
| 0 | Position error | No | Yes |
| 1 | Ligth control reverse | Not reached | Error |
| 2 | CPU watchdog status | OK | Reset |
| 3 | Operating time limit warning | No | Yes |
| 4 | Battery charge | OK | Too slow |
| 5 | Reference point | Reached | Not reached |
| 6...11 | Reserved | | |
| 12 | Manufacturer specific warning | N/A | N/A |
| 13 | Manufacturer specific warning | N/A | N/A |
| 14 | Manufacturer specific warning | N/A | N/A |
| 15 | Manufacturer specific warning | N/A | N/A |

Object 6506h: Supported Warnings

Description This object indicates the warnings supported by the encoder.

Values The values of this object are outlined in the following table:

| Bit | Function | Value = 0 | Value = 1 |
|--------|-------------------------------|---------------|-----------|
| 0 | Frequency exceed | Not supported | Supported |
| 1 | Light control reverse | Not supported | Supported |
| 2 | CPU watchdog status | Not supported | Supported |
| 3 | Operating time limit warning | Not supported | Supported |
| 4 | Battery charge | Not supported | Supported |
| 5 | Reference point | Not supported | Supported |
| 6...11 | Reserved | Not supported | Supported |
| 12 | Manufacturer-specific warning | Not supported | Supported |
| 13 | Manufacturer-specific warning | Not supported | Supported |
| 14 | Manufacturer-specific warning | Not supported | Supported |
| 15 | Manufacturer-specific warning | Not supported | Supported |

POSI+ CANOPEN USER MANUAL

Object 6507h: Profile and Software Version

Description This object indicates the encoder hardware profile version and software version.

Object 6508h: Operating Time

Description This object indicates the encoder operating time. The operating time is recorded in the EEPROM memory as long as the encoder is powered up.

This function is not available for this encoder. The delivered value is FFFFFFFh.

Object 6509h: Offset Value

Description This object indicates the offset value. The offset value is calculated by the Preset value function (see *Object 6003h: Preset Value, p. 83*). It is then used by the encoder to offset the position value.

The offset value is recorded and can be read in the encoder.

Object 650Ah: Module identification

Description This object indicates the manufacturer-specific offset value, as well as the minimum and maximum position values.

The offset value is stored in sub-index 1.

The minimum and maximum position values are stored in sub-indices 2 and 3 respectively.

Characteristics The characteristics of this object are outlined in the following table:

| Sub-Index | Description | Data type | Default value | Access |
|-----------|-------------------------------------|-------------|---------------|--------|
| 0 | Number of inputs | Unsigned 32 | | ro |
| 1 | Manufacturer offset value | Unsigned 32 | 0h | Ro |
| 2 | Manufacturer minimum value | Unsigned 32 | | Ro |
| 3 | Manufacturer maximum position value | Unsigned 32 | | ro |

Object 650Bh: Serial Number

Description This object indicates the encoder serial number.

Linked with serial number object 1018-4.

POSI+ CANOPEN USER MANUAL

Encoder Cam1 :

Only for standard encoder : DeviceName (1008h) = « POSI+ »

Only one CAM is available.

Cam1 has parameters for the minimum switch point, the maximum switch point.

The encoder calculates the cam state if the bit0 of the Object "Cam Enable" channel 1 (Index 6301h Sub Index 01h) is set to 1.

Low limit of CAM1 : Object "Cam1_low_limit_channel_1" (Index 6310h Sub Index 01h)

High limit of CAM1 : Object "Cam1_high_limit_channel_1" (Index 6320h Sub Index 01h)

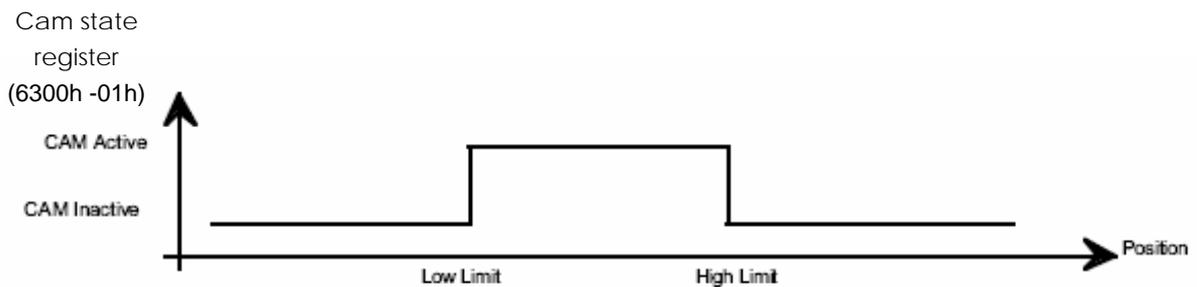
Polarity of CAM1 : bit0 Index 6302h Sub Index 01h

If the polarity bit is set to 1, the cam state of an active cam shall signal by setting the related cam state bit to zero. In the other case the cam state of the related cam shall not be inverted.

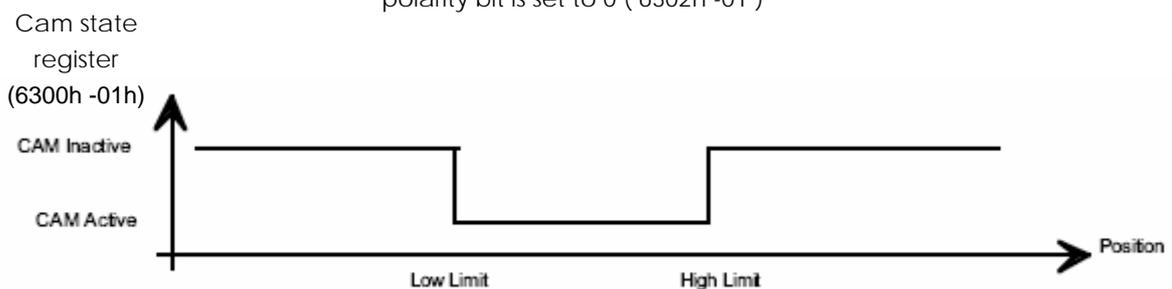
State of CAM1 : Object "Cam_state_channel_1" Index 6300h Sub Index 01h

The status bit set to 1 shall define "cam active". The status bit set to 0 shall define "cam inactive".

If the polarity bit of a cam is set (refer to index 6302h Sub Index 01h) the actual cam state will be inverted.



polarity bit is set to 0 (6302h -01)



polarity bit is set to 1 (6302h -01)

Nota: The ESD can be downloaded free of charge from our Homepage www.bei-ideacod.com.

We do not assume responsibility for technical inaccuracies or omissions. Specifications are subject to change without notice.

POSI+ CANOPEN USER MANUAL

Appendix

Software for the compatibility with with the old encoders SHM5/SHU9/CHU9/MHM5
 Do not use this version for the new designs only to replace old encoders.
 EDS File: PHM5SFV102.EDS

Device Name (0x1008) = "POSI+ SF" for this version and the following objects are supported
 See the SHM5 / MHM5 Manual for the complete description of these objects.

| Object SubIndex | Name | Format | Access | Default | Save | Description |
|-------------------|-----------------------------|------------|--------------|---|------|-------------|
| 1000 0 | DeviceType | U32 | RO | multiturn 00020196h monoturn 00010196h | | |
| 1001 0 | ErrorRegister | U8 | RO | 00h | | |
| 1018 | Identity Object | | | | | |
| 1018 0 | LargestSupportedSubindex | U8 | RO | 04h | | |
| 1018 1 | Vendor ID | U32 | RO | 00000184h | | |
| 1018 2 | Product code | U32 | RO | 354D4850h | | |
| 1018 3 | Revision number | U32 | RO | 00010000h | | |
| 1018 4 | Serial number | U32 | RO | xxxxxxxh | | |
| 1003 | pre-defined error field | | | | | |
| 1003 0 | Number of actual errors | U8 | RW | 00h | | |
| 1003 1 | New, actual error | U32 | RO | ##### | | |
| 1004 | Number of PDOs supported | | | | | |
| 1004 0 | Number of PDOs supported | U32 | RO | 00000002h | | |
| 1004 1 | Number of synchronous PDOs | U32 | RO | 00000001h | | |
| 1004 2 | Number of asynchronous PDOs | U32 | RO | 00000001h | | |
| 1005 0 | COB-ID SYNC Message | U32 | RW | 00000080h | Yes | |
| 1008 0 | DeviceName | STR | CONST | POSI+ SF | | |
| 100C 0 | GuardTime | U16 | RW | 0000h | Yes | |
| 100D 0 | LifeTimeFactor | U8 | RW | 00h | Yes | |
| 100F 0 | number of SDOs supported | U32 | RO | 00000001h | | |

POSI+ CANOPEN USER MANUAL

| | | | | | | |
|-----------|---------------------------------------|-----|----|-----------|-----|--|
| 1010 | StoreParameters | | | | | |
| 1010 0 | LargestSupportedSubindex | U8 | RO | 01h | | |
| 1010 1 | SaveAllParameters | U32 | RW | 00000001h | | |
| 1011 | RestoreDefaultParameters | | | | | |
| 1011 0 | LargestSupportedSubindex | U8 | RO | 01h | | |
| 1011 1 | RestoreAllDefaultParameters | U32 | RW | 00000001h | | |
| 1014 0 | COB-ID EMCY | U32 | RO | 00000081h | | |
| 1016 | Consumer Heartbeat Time | | | | | |
| 1016 0 | Number of entries | U8 | RO | 01h | | |
| 1016 1 | Consumer Heartbeat Time 1 | U32 | RW | 00000000h | Yes | |
| 1017 0 | Producer HeartBeat Time | U16 | RW | 0000h | Yes | |
| 1200 | Server SDO Parameter 0 | | | | | |
| 1200 0 | Number of entries | U8 | RO | 02h | | |
| 1200 1 | COB-ID Client -> Server | U32 | RO | 00000601h | | |
| 1200 2 | COB-ID Server -> Client | U32 | RO | 00000581h | | |
| 1800 | Transmit PDO1 Communication Parameter | | | | | |
| 1800 0 | NrOfEntries | U8 | RO | 05h | | |
| 1800 1 | COB-ID | U32 | RW | 00000181h | Yes | |
| 1800 2 | TransmissionType | U8 | RW | FEh | Yes | |
| 1800 3 | InhibitTime | U16 | RW | 0000h | Yes | |
| 1800 5 | Event Timer | U16 | RW | 0000h | Yes | |
| 1801 | Transmit PDO2 Communication Parameter | | | | | |
| 1801 0 | NrOfEntries | U8 | RO | 05h | | |
| 1801 1 | COB-ID | U32 | RW | 00000281h | Yes | |
| 1801 2 | TransmissionType | U8 | RW | 01h | Yes | |
| 1801 3 | InhibitTime | U16 | RW | 0000h | Yes | |

POSI+ CANOPEN USER MANUAL

| | | | | | | |
|-----------|--------------------------------|-----|----|---|-----|--|
| 1801 5 | Event Timer | U16 | RW | 0000h | Yes | |
| 1A00 | Transmit PDO1 Mapping | | | | | |
| 1A00 0 | NrOfEntries | U8 | RO | 01h | | |
| 1A00 1 | Mapped Object | U32 | RO | 60040020h | | |
| 1A01 | Transmit PDO2 Mapping | | | | | |
| 1A01 0 | NrOfEntries | U8 | RO | 01h | | |
| 1A01 1 | Mapped Object | U32 | RO | 60040020h | | |
| 6000 0 | Operating Parameters | U16 | RW | 0004h | Yes | |
| 6001 0 | Measuring Units per Revolution | U32 | RW | 00002000h | Yes | |
| 6002 0 | Total Measuring Range | U32 | RW | Multi: 20000000h Mono: 00002000h | Yes | |
| 6003 0 | Preset Value | U32 | RW | 00000000h | Yes | |
| 6004 0 | Position Value | U32 | RO | 1FFFFDE6h | | |
| 6005 0 | Limit Switch Min | U32 | RW | 00000000h | Yes | |
| 6006 0 | Limit Switch Max | U32 | RW | 00000000h | Yes | |
| 6100 0 | Transmission Rate | U16 | RW | 0002h | Yes | |
| 6101 0 | Node Number | U16 | RW | 0001h | Yes | |
| 6200 0 | Cyclic timer | U16 | RW | 0000h | Yes | |
| 6500 0 | Operating Status | U16 | RO | 0004h | | |
| 6501 0 | Single Turn Resolution | U32 | RO | 00002000h | | |
| 6502 0 | Number of Revolutions | U16 | RO | Multi FFFFh Mono 0001h | | |
| 6503 0 | Alarms | U16 | RO | 0000h | | |
| 6504 0 | Supported Alarms | U16 | RO | 0000h | | |
| 6505 0 | Warnings | U16 | RO | 0000h | | |
| 6506 0 | Supported Warnings | U16 | RO | 0000h | | |

POSI+ CANOPEN USER MANUAL

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|-----------|-------------------------------------|-------|----|---|-----|--|
| 6507 0 | Profile Version | U32 | RO | 01020301h | | |
| 6508 0 | Operating Time | U32 | RO | FFFFFFFFh | | |
| 6509 0 | Calculated Offset Value | INT32 | RO | 00000000h | | |
| 650A | Module Identification | | | | | |
| 650A 0 | Manufacturer Offset Value | INT32 | RO | 00000000h | | |
| 650A 1 | Manufacturer Minimum Position Value | INT32 | RO | 00000000h | | |
| 650A 2 | Manufacturer Maximum Position Value | INT32 | RO | Multi: 1FFFFFFFh Mono: 00001FFFh | | |
| 650B 0 | Serial Number | U32 | RO | 12345678h | | |
| 2000 0 | Process Value | U32 | RO | 1FFFDE6h | | |
| 2100 0 | Operating Parameter | U16 | RW | 0000h | Yes | |
| 2101 0 | Resolution per Revolution | U16 | RW | 2000h | Yes | |
| 2102 0 | Total Resolution | U32 | RW | 20000000h | Yes | |
| 2103 0 | Preset Value | U32 | RW | 00000000h | Yes | |
| 2104 0 | Limit Switch Min | U32 | RW | 00000000h | Yes | |
| 2105 0 | Limit Switch Max | U32 | RW | 00000000h | Yes | |
| 2200 0 | Cyclic Time | U16 | RW | 0000h | Yes | |
| 2300 0 | Save Parameter | U32 | WO | ##### | | |
| 3000 0 | C5 Node number | U8 | RW | 01h | Yes | |
| 3001 0 | C5 Baud Rate | U8 | RW | 00h | Yes | |